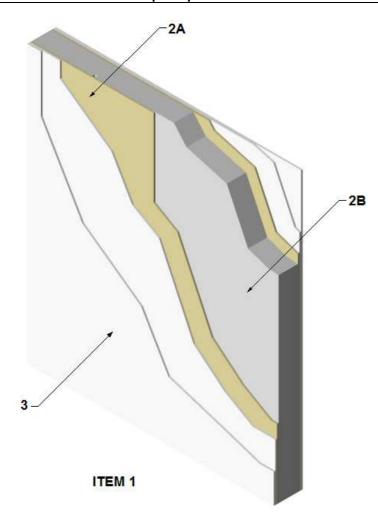
Design Number: TPC/CWP 60-01
EXTERIOR WALL SYSTEMS
Timberline Panel Company, LLC
Timberline 4½, 6½ or 8¼ in. Structural Insulated Panels
ASTM E 119 – 2012 Edition

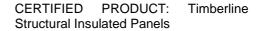
CAN/ULC S 101 – 2007 Edition Rating – 1 Hour

Restricted Superimposed Load: See Item 1



- 1. WALL ASSEMBLY: Construct a wall assembly using elements described in Items 2 through 4 up to a maximum of 9 feet in height with a maximum restricted superimposed load of 82% of the allowable capacity of the panel.
- 2. CERTIFIED COMPANIES: Timberline Panel Company, LLC

Date Created: August 7, 2013 Revised: March 23, 2015



WALL PANELS: Install Timberline Structural Insulated Panels consisting of the following elements:

A. FACING: Nominal 7/16 in. thick OSB skins factory bonded to interior and exterior sides of EPS foam core

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- (Item 2B) conforming and identified as meeting DOC PS 2-04, Exposure 1, Rated Sheathing with a span index of 24/16 and/or CAN/CSA O325.0, Exterior Grade Sheathing with a span index of 1R24/2F16.
- B. CORE: Use ASTM C578 compliant and Listed Type I EPS (min. 0.9 pcf) with a flame spread rating not exceeding 75 and smoke-developed rating not exceeding 450 per ASTM E84 and/or CAN/ULC S701 compliant and Listed Type 1 EPS with a flame spread rating not exceeding 500 per CAN/ULC S102.2.
- C. ADHESIVE (Not Shown): Facing materials are adhered to the core material using a structural adhesive. The adhesive is applied during the lamination procedure in accordance with the in-plant quality system documentation.
- D. SPLINE (Not Shown): Structural Insulated Panels are interconnected with surface splines or block splines.

Surface splines typically consist of 3 in. wide by 7/16 in. thick OSB. At each panel joint, one surface spline is inserted into each of two tight-fitting slots in the core. The slots in the core are located just inside the facing.

Block splines are manufactured in the same manner as the SIP except with an overall thickness that is 1 in. less than the overall thickness of the panel to be joined.

3. GYPSUM BOARD: Apply two (2) layers of 5/8 in. thick, Type X gypsum board to the interior and exterior side of the wall assembly (Item 1) oriented vertically with the joints staggered 16 in. on center (oc). Secure the base layer using 1-5/8 in. long, bugle head self-drilling screws spaced nominally 12 in. oc around the perimeter and 24 in. oc in the field. Secure the second layer using 2 in. long bugle head self-drilling screws spaced nominally 12 in. oc around the perimeter and 24 in. oc in the field.

- A. JOINT TAPE AND COMPOUND (Not Shown) Apply a level 2 finish of vinyl or casein, dry or premixed joint compound applied in two coats to all exposed fastener heads and gypsum board joints. Embed minimum 2 in. wide paper, plastic, or fiberglass tape in first layer of compound over joints in gypsum board (Item 3).
- 4. BEARING PLATES (Not Shown): Install nominal No. 2 lumber plates to the top and bottom of the wall panels (Item 2) in the pre-cut channel in the foam core covering the entire surface area and secure to the skins (Item 2A) using 8d common nails spaced nominal 6 in. oc. Prior to installing, apply a layer of acrylic latex caulk across the mating face with the EPS foam core (Item 2B).

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