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2. CURTAIN WALL ASSEMBLY: Incorporate the following construction features into the curtain wall assembly:
- A. Panel Mounting Attachment: (Not shown) Install steel attachments to the tilt-up panels (Item 2C) and steel stud framing (Item 2B) according to the curtain wall manufacturer's instructions. When required, connect the steel mounting attachments to the joint face of the concrete floor assembly (Item 1) according to the curtain wall manufacturer's instructions. Limit distance between steel mounting attachments to maximum 120".
 - B. Steel Stud Framing: Use minimum 3-5/8" by 1-5/8", 18 GA, C-shaped steel studs as vertical framing. Attach according to the curtain wall system manufacturer's guidelines. Limit distance between vertical steel stud framing to maximum 48". Limit distance between horizontal steel stud framing to maximum 72". When required, install horizontal structural framing members according to the curtain wall system manufacturer's guidelines and, in the spandrel area, locate a minimum of 33" above the top surface of the concrete floor assembly (Item 1).
 - C. Aluminum Panels: Install minimum 1/8" thick aluminum panels with maximum dimensions of 48" by 144" to steel stud framing (Item 2B) according to the curtain wall system manufacturer's guidelines.
 - D. Impaling Pins: When used with curtain wall insulation (Item 2E), locate, size and install impaling pins according to the curtain wall system manufacturer's guidelines, or be a minimum 4-1/2" long, 12 GA pin attached to one of the following: a nominal 2" by 2" plate; a nominal 2" by 2" by 2" long angle; or can be directly attached to the steel stud framing (Item 2B) using a stud gun. Space impaling pins a maximum of 12" oc. Install impaling pins around the periphery of the curtain wall insulation (Item 2E) so that its interior face is flush with the interior face of the steel stud framing (Item 2B).
 - E. Curtain Wall Insulation: Use nominal 24" wide, 4" thick, 4-pcf density, 3" thick, 6-pcf density, or 2" thick, 8-pcf density, mineral wool batt insulation faced on one side with aluminum foil scrim (vapor retarder), which is exposed to the room interior and installed in the stud cavity. Install curtain wall insulation by fitting in each stud cavity between steel stud framing (Item 2B) using clips, impaling pins (Item 2D), or friction fit by using a curtain wall insulation lengths at least 1/4" longer than the distance between steel stud framing (Item 2B). Maintain 1-1/4" air cavity between curtain wall insulation and aluminum panels (Item 2C). Completely fill the recess of the "C-shaped" steel stud framing (Item 2B) with curtain wall insulation. Tightly compress together butt joints in the lengths of curtain wall insulation by using minimum 1/4" compression per piece of curtain wall insulation material. Tape all adjacent edges between curtain wall insulation, or between steel stud framing (Item 2B) and curtain wall insulation, with min. 4" wide pressure sensitive aluminum foil tape, centered over the seam. Locate horizontal seams in the curtain wall insulation at least 6" above or below the top surface of the perimeter joint protection (Item 3). Use only Intertek certified products meeting the above minimum requirements.
 - F. Framing Covers: Make from strips of 1", 8 pcf density, mineral wool batt insulation faced on one side with aluminum foil scrim (vapor retarder), which is exposed to the room interior. Cut strips a minimum 1-1/2" wider than steel stud framing (Item 2B). Use only Intertek certified products meeting the above minimum requirements. Center framing covers over all steel stud framing (Item 2B) and secure using impaling pins (Item 2I). Do not pass framing covers through the perimeter joint protection (Item 3). Allow framing covers to abut the top and the bottom surfaces of the

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- perimeter joint protection (Item 3) provided that no deformation occurs. Use only Intertek certified products meeting the above minimum requirements.
- G. Glass Vision Panels: When required, use optional glass vision panels a minimum 33" above the top surface of the floor assembly (Item 1). Install glass vision panels to curtain wall framing according to the curtain wall system manufacturer's guidelines. Use a minimum 1/4" thick, clear tempered glass with a nominal width and height as determined by the framing.
 - H. Window Gaskets: When optional glass vision panels used, secure glass vision panels with a thermal break (thermo-set rubber extrusion).
 - I. Window Framing: When glass vision panels used, use steel framing members a minimum 3-5/8" by 1-5/8", 18 GA steel, U-shaped channel or similar construction compatible with structural framing (Item 2B). Locate window framing at least 33" above the top surface of the floor assembly.
3. PERIMETER JOINT PROTECTION: Do not exceed an 8" nominal joint width (joint width at installation). Incorporate the following construction features for the perimeter joint protection (also known as perimeter fire barrier system):
- A. Packing Material: Install reinforcing angle (Item 3C). Use a minimum 4" thick, 4 pcf density, mineral wool batt insulation installed with the fibers running parallel to the edge of concrete floor assembly (Item 1) and curtain wall assembly (Item 2). Cut packing material width to achieve required compression, refer below, when installed in the nominal joint width. Compress the packing material into the perimeter joint. Tightly compress together splices (butt joints) in the lengths of packing material by using minimum 1/4" compression per piece of packing material. When a spray coating is used, locate the top surface of the packing material flush with the top

surface of the concrete floor assembly (Item 1). When the non-sag or self leveling silicone sealant is used, recess the top surface of the packing material 1/4" from the top surface of the concrete floor assembly (Item 1). Use only Intertek certified products meeting the above minimum requirements.

- I. When 25% compression is required cut the width of the packing material 1.34 times wider than the nominal joint width.

B. CERTIFIED COMPANY: 3M Company

CERTIFIED PRODUCT: FireDam™ or Fire Barrier™

MODEL: FD Spray 200 (Elastomeric, Sprayable) or FB 1000 N/S Silicone Sealant (Non-sag) or FB 1003 S/L (Self Leveling) Sealant

Fill, Void or Cavity Material: Apply either spray coating or sealant over the packing material (Item 3A) as follows:

Spray Coating – Spray apply the liquid to cover the exposed top surface of the packing material (Item 3A) compressed and installed in the perimeter joint. Apply a minimum wet film thickness of 1/8" and overlap the spray coating a minimum 1/2" onto the adjacent curtain wall assembly (Item 2) and concrete floor assembly (Item 1). When the spraying process is stopped and the applied spray coating cures to an elastomeric film before installation process is restarted, then overlap the edge of the cured spray coating at least 1/8" with the liquid spray coating.

Sealant – Apply non-sag or self leveling sealant to cover the exposed surface of the packing material (Item 3A) compressed and installed in the perimeter joint. Apply minimum 1/4" thickness non-sag or self leveling sealant over the packing material (Item 3A) and finish flush with the top surface of

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- the concrete floor assembly (Item 1).
- C. Reinforcing Angle: Mount a minimum 1-1/2 x 1-1/2", 20 gauge, galvanized-steel angle to the steel stud framing (Item 2B) (vertical framing members) so that the vertical leg serves as a backer to the exterior face of the curtain wall insulation (Item 2E) and the horizontal leg extends away from the curtain wall insulation and is located at the centerline of the packing material (Item 3A). Size the angle 12" longer than the span between the interior edges of the steel stud framing (Item 2B) and form the angle so that it has a 6" vertical leg on each end. Secure the 6" vertical leg on each end to the steel stud framing (Item 2B) on each side with three #10 steel self-tapping sheet metal screws placed in a triangular fashion with a maximum spacing of 2" oc.