

Response Light Kit Installation Instructions

RLK.00.LEX

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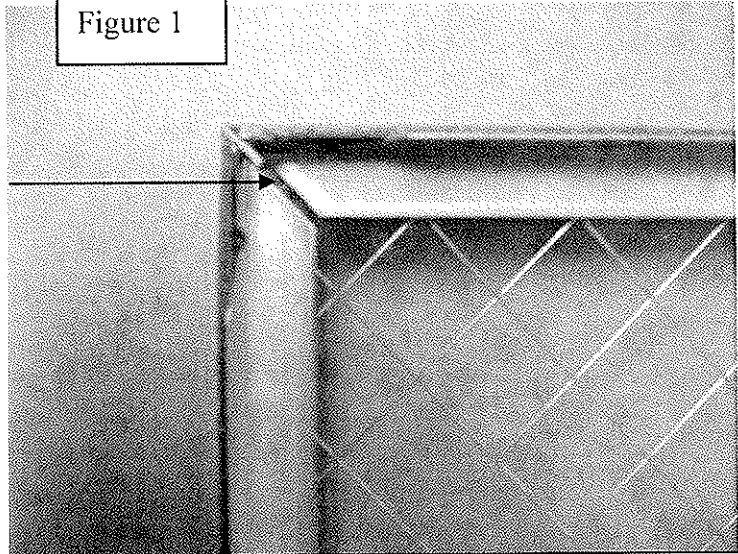
Purpose: To provide clear instructions for installing light kit

- **ORDER SIZE** = Inside dimension of the frame (Width & Height)
- **CUTOUT SIZE** = Order size + 1.500"
- **GLASS SIZE** = Order size + 1.350"

1. Install tracks onto the glass.

- a. Flex track onto the glass leaving an evenly spaced gap at each corner. (See Figure 1)

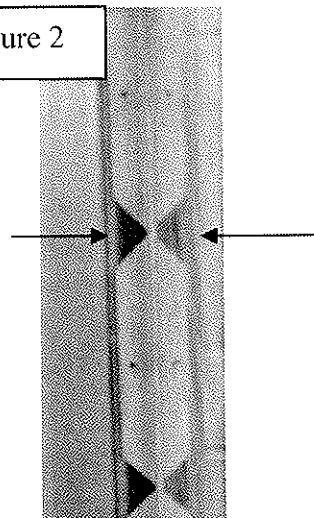
Figure 1



2. Set glass track assembly into the window cutout.

- a. Ensure the tracks are centered in the cutout with an equal distance between the front and the back of the door. (See figure 2)

Figure 2



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3. Nail the tracks down.

- a. Place nails through the pre drilled holes in the track.
(See figure 3)
- b. Use a minimum of 1 nail, on each side, every 6 inches (Holes are spaced every 2 inches).

Figure 3



4. Attach wood trim onto the assembly.

- a. Ensure the white strip is facing the glass.
(See figure 4).
- b. For **MINERAL CORE**: Use as many nails as you desire to attach the trim to the door. You may also only use an adhesive (hot melt recommended), or a combination of both.
- c. For **FIBER CORE**: Nails can be used, but **must** be spaced 10 inches apart (**maximum of 3 nails per side, no nails shall be located in the corners of the trim**). You may also only use an adhesive (hot melt recommended), or a combination of both.
- d. All nails **MUST** go through the "V" notch on the track ("V" notches are spaced every 2 inches).
(See figure 5)

Figure 4

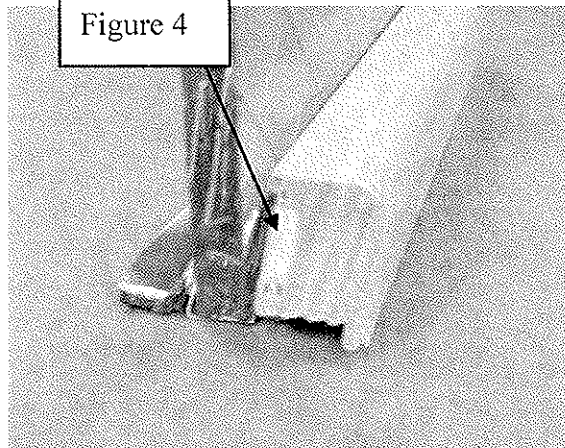
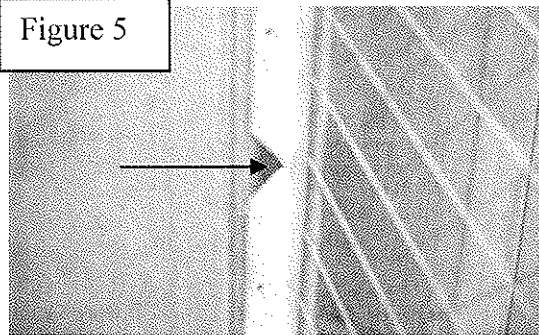


Figure 5



Rev.	Date	By	Description
1	4/16/08	JTM	New Release
2	4/30/08	RB	Updated wood trim specs

Work Instruction

LEXINGTON MANUFACTURING, INC.	Rev 2 Author: Ryan Brotzel Date 4-30-08
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Work Instruction
