

Kingspan Insulated Panels, Inc.
Design No. KIP/IMWP 25-05
Insulated Metal Wall Panels
K-ROC FX KARRIER PANELS
CAN/ULC-S134
Rating: Meets Conditions of Acceptance

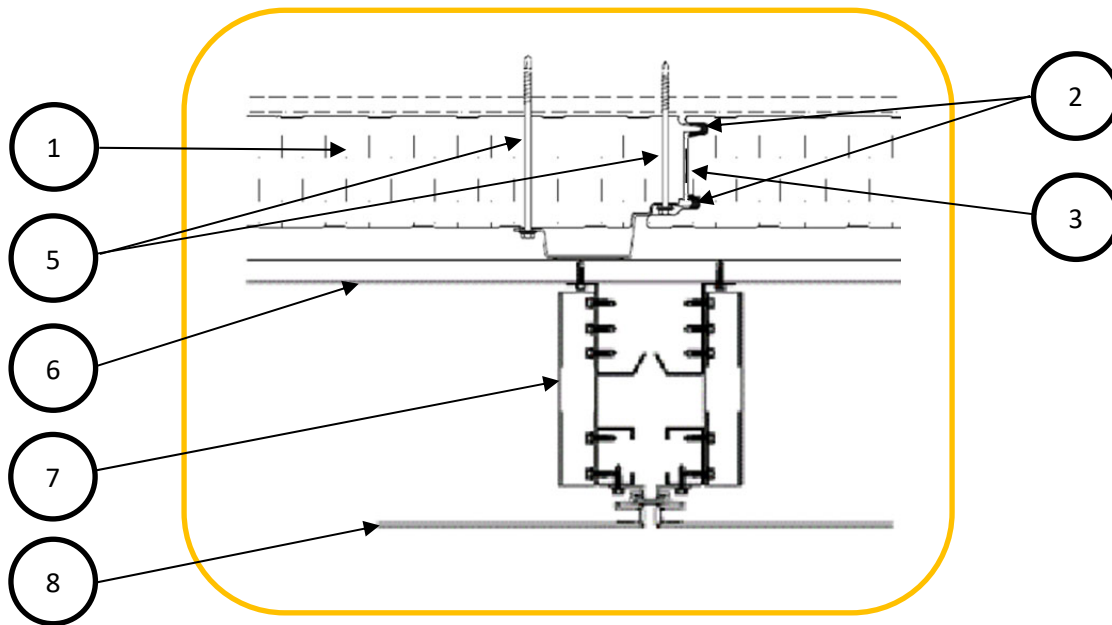


FIG 1. Vertical joint

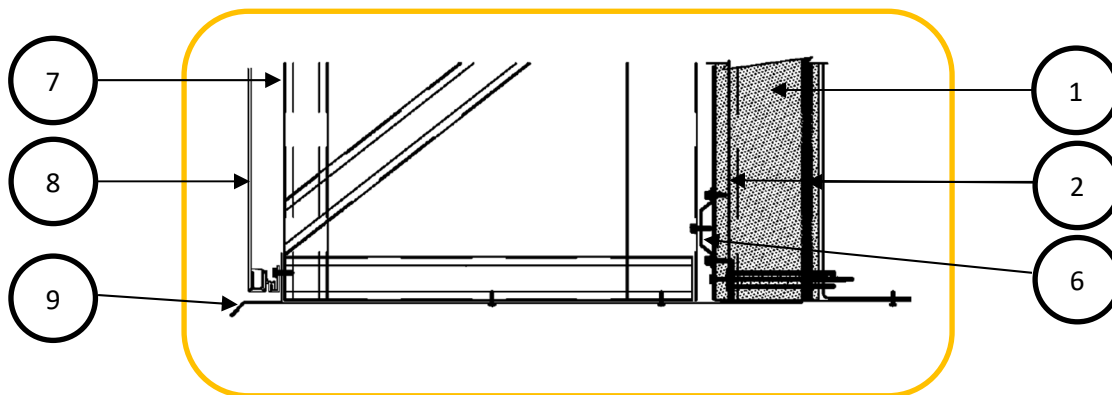


FIG 2. Cross section at window header



1. **COMPONENT NAME:** Insulated Metal Wall Panels

CERTIFIED PRODUCT: Kingspan Insulated Panels, Inc. Insulated Metal Wall Panels – K-Roc FX Karrier Panels

Horizontally or vertically oriented, 42 in. wide × 4 in., 6 in., or 8 in. thick insulated metal panels installed to the exterior side of steel framing. Interior and exterior panel facings are minimum 26 GA galvanized, galvalume, or stainless steel. The panel core is noncombustible mineral wool.

2. **SEALANT:** Apply 1/4 in. bead of non-skinning butyl sealant on the interior and exterior tongue and groove interlocks.
3. **INTUMESCENT:** Use Promat Promaseal®-LW intumescent tape with the widths described below.
 - A. 4 in. Panel – 50 × 1mm
 - B. 6 in. and 8 in. Panel – 60 × 1mm
4. **KARRIERRAILS:** Install the minimum 16 GA galvanized steel KarrierRails at each exterior tongue and groove interlock joint.
5. **FASTENERS:** Fix the K-Roc FX Karrier Panels and KarrierRails to the steel framing using 8 in. long, 1/4 in. No. 14 HWH DP3 fasteners driven through the KarrierRails and K-Roc FX Karrier Panels.
6. **HAT CHANNELS:** Install the 20 GA, 7/8 in. hat channels perpendicular to the KarrierRails. Space hat channels maximum 24 in. on center (oc) and secure to the KarrierRail using 1 in. long, 1/4 in. No. 14 HWH DP3 fasteners.

7. **TRUSSES:** Fasten the 24 in. deep steel truss assemblies to the hat channels using 1 in. long 1/4 in. No. 14 HWH DP3 fasteners.
8. **METAL COMPOSITE MATERIAL (MCM):** Install a system of 4 mm FR aluminum composite panels by Alucoil and Carter Architectural Panels Inc. EVO aluminum extrusion pieces onto the trusses, creating a maximum airspace of 25-1/8 in. between the aluminum fastening system and the KarrierRails. Alternatively, the MCM may be attached to the hat channels using EVO aluminum extrusion pieces and a minimum airspace of 1 in. between the aluminum fastening system and the KarrierRails. Use only 4 mm FR aluminum composite panels by Alucoil bearing an Intertek Certified Label.
9. **TRIM AND WINDOW FLASHING:** Install 26 GA steel trim at the window, top and bottom of the assembly, and at the side sides of the outermost trusses to completely encase the space between the MCM or exterior cladding and the KarrierRails. Use 26 GA steel trim to extend the sides of the window opening to the front face of the MCM or exterior cladding.
10. **EXTERIOR CLADDING (Optional, Not Shown):** As an alternative to Items 7 and 8, install any of the following non-combustible claddings to the hat channels, with an airspace between 1 in. and 25-1/8 in. unless otherwise noted:
 - A. Thin Brick (Tru-Brix) – Install nominal 1 in. thick Tru-Brix into steel brick holding trays according to manufacturer's instructions.
 - B. Porcelain Tile – Install porcelain tile by Shackerley Ceramic Granite Tile using noncombustible materials according to manufacturer's instructions.
 - C. Aluminum metal plate – Install min. 1/8 in. thick aluminum metal plate using



- noncombustible materials according to manufacturer's instructions.
- D. Architectural metal plate – Install minimum 0.08 in. thick aluminum architectural metal plate using noncombustible materials and according to manufacturer's instructions
 - E. Single skin profiles – Install min. 24 GA galvalume, galvanized, stainless-steel, or aluminum profiles using noncombustible materials according to manufacturer's instructions.
 - F. Extruded plank – Install minimum 0.118 in. thick AA6063-T6 extruded planks using noncombustible materials according to manufacturer's instructions.
 - G. Expanded aluminum mesh – Install expanded aluminum mesh using noncombustible materials according to manufacturer's instructions.
 - H. Designwall 3000 – Install minimum 1-1/4 in. thick Designwall 3000 panels using noncombustible materials according to manufacturer's instructions. When using Designwall 3000 with aluminum skins, the truss assemblies (Item 7) are required, and the airspace must be 25-1/8 in.

This Design Listing is intended to provide guidance for on-site verification of the installation of system components and shall not be used in place of the manufacturer's published installation instructions. The manufacturer is responsible for providing installation instructions and requirements that ensure compliance with the system as tested and evaluated by Intertek. Installation must comply with this Design Listing, the manufacturer's installation instructions, and the applicable Code. In the event of conflict, this Design Listing governs.

Compliance of the assembly described in this Design Listing with the referenced standard(s) is contingent upon verification that the field-constructed assembly is consistent with the assembly described herein. Intertek-certified products may be verified by the authorized Intertek label. Products not bearing the Intertek label shall be verified by the Authority Having Jurisdiction as meeting the specifications stated herein.

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Refer to the listing report in the Directory of Building Products (<https://bpdirectory.intertek.com>) for the applicable edition of the referenced standard(s).